



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2011-101
Job Sheet 185311



Part No: D2011-101

Job Qty: 25 ea

Part Name: Mirror 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/18

Job Tracking No:

Due Date: 11/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV G IPP: J 04.09.15 Added Steps 5-7 KJ/JLM IPP: K 05.12.15 chg black sikaflex for white EC IPP L 08.11.06 new drawing EC verify: DD IPP: M 08.12.19 Added step 3 KJ Verified by: LL IPP rev N 10.01.13 added wrap per ncr09-118 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	25 pcs	11/12/18	11/12/18	0.00	0.00	Purchasing		NOV 01 2018
110	Packaging	25 pcs	11/12/18	11/12/18	0.00	0.00	Packaging2		NOV 01 2018
120	QC	25 pcs	11/12/18	11/12/18	0.00	0.00	QC6		DAS 38
130	Small Fab	25 pcs	11/12/18	11/12/18	0.00	2.84	Small Fab-1		36 9-89 DAS
140	QC	25 pcs	11/12/18	11/12/18	0.00	0.00	QC5		9-89 38
150	Packaging	25 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-1	51387 6	DEC 20 2018
160	QC21-SA	25 Ea	11/12/18	11/12/18	0.00	0.00	QC21	9-89	DEC 20 2018

Part Op 100 - Issue P/O: 041465 Mirror P/N: 28663 supplier: B C INDUSTRIAL

Descriptions: 110 - Ensure material certification is attached

130 - 1- Wrap mirror with plastic wrap 2- Discard Hardware & Install new hardware loosely 3- Crimp stud as per Dwg D2011

140 - 4- Test assembly to 50lbs pull test after 24 hours

160 - Mirror P/N: CHM10601 Possible supplier: Auto Parts Extra

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
28663	Mirror 6"	25 Ea (1 ea)	100-Purchasing	5123592
D2829	Threaded Stud	25 Ea (1 ea)	130-Small Fab	511737412x 5130454 13x
D3014-1	Lock Nut	25 Ea (1 ea)	130-Small Fab	5082416
NAS1149D0416J	Washer	25 Ea (1 ea)	130-Small Fab	FA131571

CTV25 OCT 25 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	28663	25	0	0
130-Small Fab	D2829	25	12	0
	D3014-1	25	26	0
	NAS1149D0416J	25	2,142	0



Container No: S123595



Part: D2011-101

Job No: 185311

Serial No/Batch: S123595

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/01/18

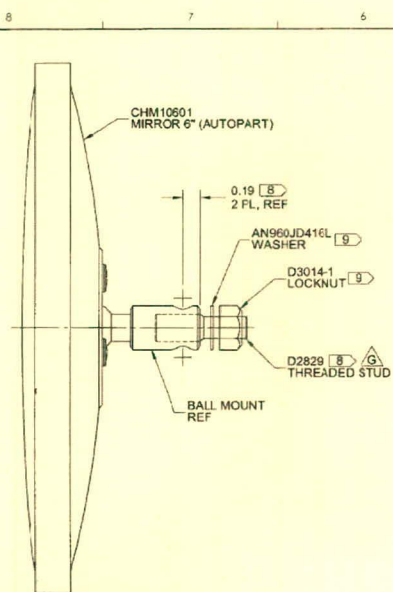
811 1 1018
185311
D2011-101
S123595

11/01/18

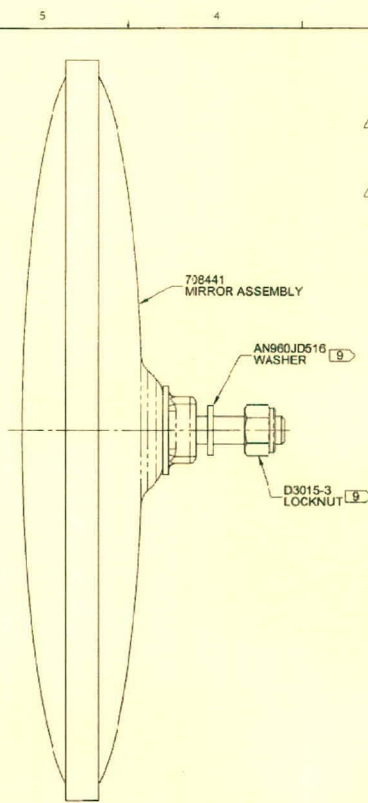
Part Specifications

Specifications could not be found.

Plex 10/25/18 7:23 AM dart.lavoie.chantal



D2011-101 MIRROR ASSEMBLY 6"



D2011-103 MIRROR ASSEMBLY 8"

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D2011-101 = 0.6 lbs APPROX. ; D2011-103 = 1.0 lbs APPROX.
 - 8) D2829 INSTALLATION PROCEDURE:
 - APPLY LOCKTITE 262 TO $\phi 5/16$ END OF D2829
 - THREAD BY HAND INTO BALL MOUNT UNTIL ENTIRE $\phi 5/16$ END OF D2829 IS WITHIN BALL MOUNT
 - CRIMP BALL MOUNT ON TWO OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.040 $\pm$ 0.010 USING R0 125
 - 9) INSTALL LOOSE

ITEM	QTY -101	QTY -103	P/N	DESCRIPTION
1	X		D2011-101	MIRROR ASSEMBLY 6"
2		X	D2011-103	MIRROR ASSEMBLY 8"
3	1		D2829	THREADED STUD
4	1		D3014-1	LOCKNUT
5		1	D3015-3	LOCKNUT
6	1		CHM10501	MIRROR 6" (AUTOPART)
7		1	708441	MIRROR 8" (VELVAC)
8	1		AN960JD416L	WASHER
9		1	AN960JD516	WASHER

RELEASED
10-2-11

REV.	DESCRIPTION	BY	DATE
G	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT. MIRROR 6" (AUTOPART) AND CHM10501 WERE MIRROR 6" (NOTE) AND P/N 28043 (Z1 03-1) ADDED D2829 (Z1 03-1 AND Z1 03-1) REMOVED DRILLING NOTE, VIEW A-A AND SIKAFLEX APPLICATION NOTE. REASON: GROTE PRODUCT IS DISCONTINUED	MB	08.10.06
F	ADD HOLES FOR SEALANT ON -101	CP	04.09.10
E	NEW 8" MIRROR	CP	01.05.08
D	NEW 6" MIRROR, ADD NUT, REMOVED STUD	CP	01.04.03
C	REPLACE DOMINION AUTO MIRRORS WITH PHILLIPS, ADDED STUD, REDRAWN	RF	08.06.01
B	SIKAFLEX 241 ADDED	JB	08.04.08
A	DW3 NO. WAS DSP1011, ADDED -103	JB	02.06.15
-	NEW ISSUE	JB	02.03.31
DESIGN	UB		
DRAWN			
CHECKED			
MFG APPR.			
APPROVED			
DE APPR.			
DATE	08.10.06		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO: **D2011** REV. G
SHEET 1 OF 1

TITLE: **MIRROR ASSEMBLY** SCALE: NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041465**

Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

PO No: PO041465
PO Date: 10/25/18
Due Date: 11/2/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185333	12183			Grote Mirror D3439-101 receive pcs	Firmed -		11/2/18	12 Ea	0 Ea	12 Ea	\$15.99/Ea	\$191.88
2	185311	28663			Mirror 6" receive ea	Firmed -		11/2/18	25 Ea	0 Ea	25 Ea	\$18.70/Ea	\$467.50
Grand Total:												\$659.38	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/25/18 1:13 PM dart.tsimiklis.chrisoula

DAS
38
9-89

Oct 31 2018

Packing Slip

PS181031DA

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Votre PO# 41465 ✓

Description	Livrer/Ship	B/O
1. mirror 12183 ✓	12 ✓	0
2. mirror 28663 ✓	25 ✓	0

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpcl@videotron.ca

Certificate of Compliance

Oct 31 2018

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

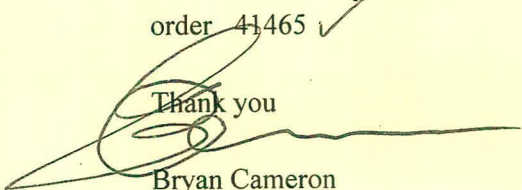
PS181031DA

mirror 12183 ✓

mirror 28663 ✓

conforms to the specifications outlined on your purchase
order 41465 ✓

Thank you


Bryan Cameron

#TPS/GST-14264062
#TVQ/PST-1021696907

Terms 2%10 Net 30

